



Eco-STUCK CONTACT CEMENT

ZERO VOC 20-00



COLOR

Amber
Black

SERVICE TEMPERATURE

-20° to 250°F
(-29 to 121°C)

COVERAGE

200 sq. ft./gal. (4.9 m²/L) of surface to be adhered. The coverage rate is dependent on the surface being covered and the application method.

WEIGHT PER GALLON

7.0 lbs.

AVERAGE NONVOLATILE

Approximately 26.5% by weight.

BONDING TIME

0 to 25 minutes.

The drying time depends on the temperature, humidity and film thickness. Bonding strength increases over time.

SAFETY

Flammability:

Wet: Flammable: Flash pt. -4°F (-20°C)

Threshold limit value of solvent vapor (TLV): 750 ppm.

CAUTION

Flammable mixture. RED LABEL. Do not use or store near heat, sparks or open flame. Use with adequate ventilation. Avoid prolonged or repeated breathing of vapor. Avoid prolonged or repeated contact with skin. Do not take internally. In an emergency, call a physician. Keep out of reach of children.

MAX VOC= Zero (0) Lbs/gal. or Zero (0) grams/liter, less water & exempt solvents.

Meets requirements for LEED® IEQ Credit 4.1: Low Emitting Materials: Adhesives & Sealants.
Low VOC Emitting Products per Certificate Number MAS-1400262, LEED v4, CHPS, CDPH Standard Method V1.1

DESCRIPTION

20-00 Eco-Stuck Zero VOC Contact Cement Is a flammable contact cement that has zero reportable volatile organic compounds (VOC). It is designed for spray or brush application and is suitable for bonding laps, adhering plastic foams, and laminating foam backed vinyls and cloths to fiberglass or other materials.

SPECIFICATION COMPLIANCE

Complies with LEED v4 ID&C, BD&C, Collaborative for High Performance Schools (CHPS) EQ 7.1.1, California Dept. of Public Health (CDPH) Standard Method v1.2, Criteria of MAS Certified Green® Program TVOC Emissions at 14 days, (Certificate Number MAS-1700746)

METHOD OF APPLICATION

Spray, brush.

MATERIAL PREPARATION

Always stir **20-00** before using.

LIMITATIONS

Do not apply below 40°F (4°C) or above 110°F (43°C). The solvent in **20-00** may attack some plastic foams. Test compatibility before using.

APPLICATION

This product is for industrial use only. It should be applied by trained and qualified craftspeople.

Be sure surfaces are clean and dry before application. Using a brush or air atomizing spray equipment, apply **20-00** in a thin even coat to both surfaces. Before bonding, the contact cement should dry to touch. Press the surfaces together. The longer the joint is allowed to dry, the stronger the bond. There is no repositioning. This is a contact cement.

CLEANUP

Trichloroethylene or Xylol.

ASBESTOS FREE

07/2017

WARRANTY TERMS: The physical and chemical properties of this product are representative of the typical average values derived in accordance with test methods deemed acceptable, and can vary when subjected to normal manufacturing methods. These values are supplied only as a technical service and are subject to change without notice. To be sure information is current call Mon-Eco Industries, Inc.

Terms of Warranty: Warrantor, Mon-Eco Industries, Inc. warrants satisfactory results of this product only when recommendations herein established are followed. The recommendations for use are established upon tests and information deemed reliable. We recommend that adequate testing be made by the user to determine if the product is suitable for the intended purpose and use. Warrantor assumes no responsibility beyond replacement or refund of the purchase price of this product, since warrantor has no control over the methods and application of its product, methods and conditions of transportation, handling and storage of the product. **WARRANTOR EXPLICITLY DISCLAIMS ALL LIABILITY FOR INCIDENTAL OR CONSEQUENTIAL DAMAGE.** No agent or representative of Mon-Eco Industries, Inc. has the authority to change or extend these conditions.

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