



# CONTACT ADHESIVE

## 22-09

### COLOR

Wet: White  
Dry: Clear

### SERVICE TEMPERATURE

-10° F to 325° F  
(-25° to 163°C)

### COVERAGE

200 sq.ft./gal. (4.9 Liter/M<sup>2</sup>)  
The coverage rate is dependent on the surface being covered and the application method.

### WEIGHT PER GALLON

9.6 lbs.

### AVERAGE NONVOLATILE

73% by weight

### BONDING TIME

The adhesive must be dry before bonding. The adhesive is dry when the color changes from white to clear. It usually takes one half hour, but this depends on ambient conditions. After drying you have a bond time of one (1) hour.

### SAFETY

Flammability:  
Wet: Non-flammable. Water based  
Dry: Slow burning

### CAUTION:

Use with adequate ventilation. Avoid prolonged or continued breathing of vapor. Avoid prolonged or repeated contact with skin. Wash with soap and water if contacted. In an emergency call a physician. Keep out of reach of children.

MAX VOC= Zero (0) Lbs/gal. or Zero (0) grams/liter, less water & exempt solvents.

Meets requirements for LEED® IEQ Credit 4.1: Low Emitting Materials: Adhesives & Sealants.

### DESCRIPTION

**22-09** Contact Adhesive is a water based adhesive that is milky white when wet, but dries to form a clear film. It has excellent adhesion to polystyrene foam, wood, fabrics and other materials. 22-09 Contact Adhesive is an excellent fabrication adhesive to use on polystyrene insulation.

### SPECIFICATION COMPLIANCE

Complies with LEED v4 ID&C, BD&C, Collaborative for High Performance Schools (CHPS) EQ 7.1.1, California Dept. of Public Health (CDPH) Standard Method v1.2, Criteria of MAS Certified Green® Program TVOC Emissions at 14 days, (Certificate Number MAS-1700746)

### METHOD OF APPLICATION

Brush, roller, spray

### LIMITATIONS

Urethane foam may be warped by water based material. Test before using.  
Keep from freezing  
Do not apply below 50°F (10°C)

### MATERIAL PREPARATION

Do not thin this product.

### APPLICATION

This product is for industrial use only. It should be applied by trained and qualified craftspeople. Use clean equipment. Spray equipment should be stainless steel construction. Apply adhesive in an even coat to both surfaces. Allow to dry before bonding. When dry, align the coated surfaces and press firmly together.

### CLEANUP

Warm soapy water or Trichloroethylene

### ASBESTOS FREE

06/2017

**WARRANTY TERMS:** The physical and chemical properties of this product are representative of the typical average values derived in accordance with test methods deemed acceptable, and can vary when subjected to normal manufacturing methods. These values are supplied only as a technical service and are subject to change notice. To be sure information is current call Mon-Eco Industries, Inc.

**Terms of Warranty:** Warrantor, Mon-Eco Industries, Inc. warrants satisfactory results of this product only when recommendations herein established are followed. The recommendations for use are established upon tests and information deemed reliable. We recommend that adequate testing be made by the user to determine if the product is suitable for the intended purpose and use. Warrantor assumes no responsibility beyond replacement or refund of the purchase price of this product, since warrantor has no control over the methods and application of its product, methods and conditions of transportation, handling and storage of the product. **WARRANTOR EXPLICITLY DISCLAIMS ALL LIABILITY FOR INCIDENTAL OR CONSEQUENTIAL DAMAGE.** No agent or representative of Mon-Eco Industries, Inc. has the authority to change or extend these conditions.

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