



22-97 ADHESIVE

COLOR

White

SERVICE TEMPERATURE

-20° to 180° F
(-20° to 82°C)

COVERAGE

400 sq.ft/gal. (.1 Liter/m²)

WEIGHT PER GALLON

9.21 lbs.

AVERAGE NONVOLATILE

57% by weight

BONDING TIME

0 to 17 minutes
The bonding time depends on the temperature, humidity, and the film thickness.

SAFETY

Flammability:
Wet: Non-flammable

VISCOSITY

#4 at 6RPM RVT. 5500 to 6500 CPS

CAUTION:

Use with adequate ventilation. Avoid prolonged or repeated breathing of vapor. Avoid prolonged or repeated contact with skin. Do not take internally. In an emergency call a physician. Keep out of reach of children.

ASBESTOS FREE

Meets requirements for LEED® IEQ Credit 4.1: Low Emitting Materials: Adhesives & Sealants.
MAX VOC= 0 lbs/gal. or 0 grams/liter, less water & exempt solvents.

DESCRIPTION

22-97 Adhesive is a water-based adhesive designed for insulation applications that will also be mechanically fastened.

SPECIFICATION COMPLIANCE

NFPA 90A& 90B
ASTM C916, Type I

METHOD OF APPLICATION

Contact manufacturer for recommendations

MATERIAL PREPARATION

Do not thin. Stir well.

LIMITATIONS

Keep from freezing
Apply between 40°F (4°C) and 110° F (43°C).

APPLICATION

This product is for industrial use only. It should be applied by trained and qualified craftspeople. Be sure surfaces are clean and dry. Apply **22-97** to the sheet metal at a coverage rate of 400 sq. ft/gal. (.1 Liter/m²).

CLEANUP

Wet: Clean, fresh water.
Dry: Hot, soapy water or chlorinated solvent.

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WARRANTY TERMS: The physical and chemical properties of this product are representative of the typical average values derived in accordance with test methods deemed acceptable, and can vary when subjected to normal manufacturing methods. These values are supplied only as a technical service and are subject to change notice. To be sure information is current call Mon-Eco Industries, Inc.

Terms of Warranty: Warrantor, Mon-Eco Industries, Inc. warrants satisfactory results of this product only when recommendations herein established are followed. The recommendations for use are established upon tests and information deemed reliable. We recommend that adequate testing be made by the user to determine if the product is suitable for the intended purpose and use. Warrantor assumes no responsibility beyond replacement or refund of the purchase price of this product, since warrantor has no control over the methods and application of its product, methods and conditions of transportation, handling and storage of the product. **WARRANTOR EXPLICITLY DISCLAIMS ALL LIABILITY FOR INCIDENTAL OR CONSEQUENTIAL DAMAGE.** No agent or representative of Mon-Eco Industries, Inc. has the authority to change or extend these conditions.

MON-ECO INDUSTRIES, INC.

5 JOANNA COURT • EAST BRUNSWICK, NJ 08816 (732) 257-7942 • 800-899-6326 • FAX (732) 257-6525

www.mon-ecoindustries.com



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